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TRAINING G-FUNCTION STANDARD G CODE SPECIAL G CODE GROUP FUNCTION #G00 G01 G02 G03 G00 G01 G02 G03 01 Positioning (Rapid feed) Straight interpolation Circular interpolation (CW)

CNC PROGRAM MANU AL - i-Logic

Hello Heinz, Absolutely incorrect. Although Geometry Offset Programming is an optional feature, even in the most current Fanuc Controls, practically all machines where the feature was available had it.

Fanuc Work offset,Geometry offset - practicalmachinist.com

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